

# Description

AMC BIODEGRADABLE HAMMER OIL<sup>™</sup> is a vegetable oil based hammer lubricant supplied in three grades, 150, 320 and 460 centipoise.

# Application

AMC BIODEGRADABLE HAMMER OIL<sup>™</sup> is designed to improve the lubrication and wear characteristics of pneumatically powered DTH hammers. AMC BIODEGRADABLE HAMMER OIL<sup>™</sup> includes extreme pressure additives designed to substantially enhance lubrication and reduce hammer failure due to the impact of humidity and high operating pressures. AMC BIODEGRADABLE HAMMER OIL<sup>™</sup> is a unique hammer oil which prevents piston scuffing and heat build up.

# **Typical Physical Properties**

Appearance: Specific gravity: Solubility: Light yellow liquid 0.95 – 1.0 Insoluble

### **Recommended Treatment**

The following consumptions rates are a guide only, air pressures and down-hole conditions will dictate most appropriate addition rates to maximise production.

HOLE SIZE		L PER HOUR	
3.5 - 5.0"	89mm – 127mm	1.0 - 2.5	
5.0 - 7.5"	127mm – 191mm	2.5 - 3.0	
7.5 - 8.5"	191mm – 216mm	3.0 - 3.5	
8.5 - 8.75"	216mm – 223mm	3.5 - 4.5	
8.75 - 20.0"	223 mm – 508mm	4.5 - 6.5	

Consumption rates are based on 350 air

AMC BIODEGRADABLE HAMMER OIL<sup>™</sup> is not recommended as a preserving additive when preparing hammer for prolonged periods of storage.

*Please Note: Several factors will dictate the most appropriate concentration rate. Please contact your nearest AMC representative for optimum results.* 

### **Advantages**

- Economical
- Minimizes friction and wear
- Imparts high film strength
- Provides extreme pressure lubrication
- Reduces maintenance costs
- Increases productivity
- High operating viscosity
- · Environmentally acceptable.

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